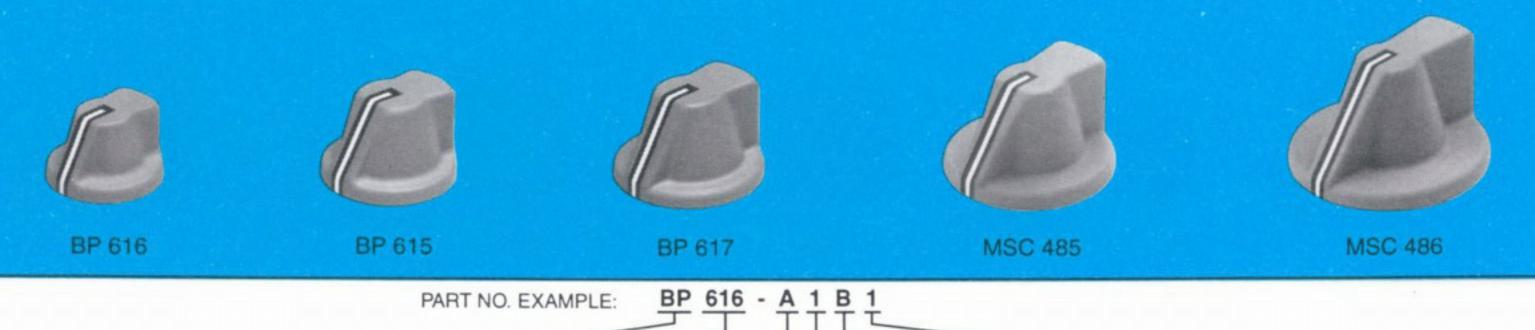
Korry bar/pointer knobs no. 615 - 617 and 485 - 486 A ROUND 120° (BP) 90° (MSC) SET SCREWS (2 REO'D) A FLAT MSC485-A1B2 R RADIUS





SERIES	KNOB NO.	MARKING STYLE			MARKING TYPE		COLOR	A -	A - SHAFT HOLE ±.001 ROUND FLAT		
BP	616	A	INDICATOR LINE	1	TRANSILLUMINATED	G	GRAY	1	.128	.108	
	615	AV	INDICATOR LINE, NVIS	2	NON-ILLUMINATED	В	BLACK	2	.253	.223	
	617	E	CLEAR MARKING					*3	.128	NONE	
MSC	485 486	EV	CLEAR MARKING, NVIS			accommodate shaft hole sizes 2 & 4. C486 with shaft hole sizes 1 & 3 are non-standard.					

		100																
KNOB NO.	BRIGHTNESS RATIO ±25%	SET SCREWS SHAFT HOLE SIZE		F - C'BORE DIA. SHAFT HOLE SIZE		В	G	н	К	Р	R	S	Т	V	w	W.	x	MAX.
																		WT.
		1/8	1/4	1/8	1/4													OZ.
616	†	MS51021-101		.260		.25	.10	.50	.56	.19	.04	.88	.12	.62	.44	.62	.44	0.21
615	†	MS51021-103	MS51021-132	.260	.385	.31	.16	.56	.66	.25	.06	1.00	.12	.68	.50	.75	.50	0.33
617	†	MS51021-103	MS51021-132	.260	.385	.31	.16	.59	.69	.25	.06	1.12	.12	.75	.50	.81	.50	0.39
485	†	MS51021-103	MS51021-132	.260	.385	.31	.16	.62	.72	.25	.06	1.25	.12	.81	.50	.81	.50	0.42
486	†	MS51021-103	MS51021-132	.260	.385	.31	.16	.75	.84	.25	.06	1.50	.12	.94	.50	.88	.50	0.54

SPECIFICATIONS:

- Material: Thermoplastic molding compound, clear for transilluminated knobs and colored for non-illuminated knobs. Insert is brass per QQ-B-626 (or equivalent).
- Shaft hole diameters conform to MS33743 (except for 3/16 size) to accommodate control shaft diameters conforming to MS33742.
- Finish: Knob, black color no. 37038; gray color no. 36231 per Federal Standard 595. White color no. 37875 per Federal Standard 595 except reflectance may be reduced to 50% minimum. All white markings on gray knobs are surrounded by a black border as shown. Insert is nickel plated per QQ-N-290.
- The daylight contrast of our knobs meets a value of 9 minimum. Contrast (C) is defined as:

$$C = \frac{B_2 - B_1}{B_1}$$

Where B₁ is the average brightness of the black border or background and B₂ is the average brightness of the marking.

- The brightness ratio shown on our drawings is the ratio of average brightness of the illuminated marking on the knob to the average brightness of a standard light source which simulates the knob lighting aperture of an edge lighted panel and is expressed as a decimal. This information may be used by the designer to establish the brightness of the knob lighting apertures of the edge lighted panel.
 - † Brightness ratios are omitted from this catalog due to lack of complete data on all listed dash numbers. Document control drawings will include the brightness ratios, as required.
- Brightness ratio does not include markings within .25 radius of center of knob. Brightness values do not apply to non-illuminated knobs.
- Unless otherwise specified, tolerance is \pm .02 inch for two place decimal dimensions \pm .010 inch for three place decimal dimensions and $\pm 2^{\circ}$ for angles.
- Knobs with round shaft holes are not recommended for aircraft applications.